



FITTING INSTRUCTIONS FOR ECC0398PRO
RHS CLUTCH CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE WAY OF
MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
• Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench.	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

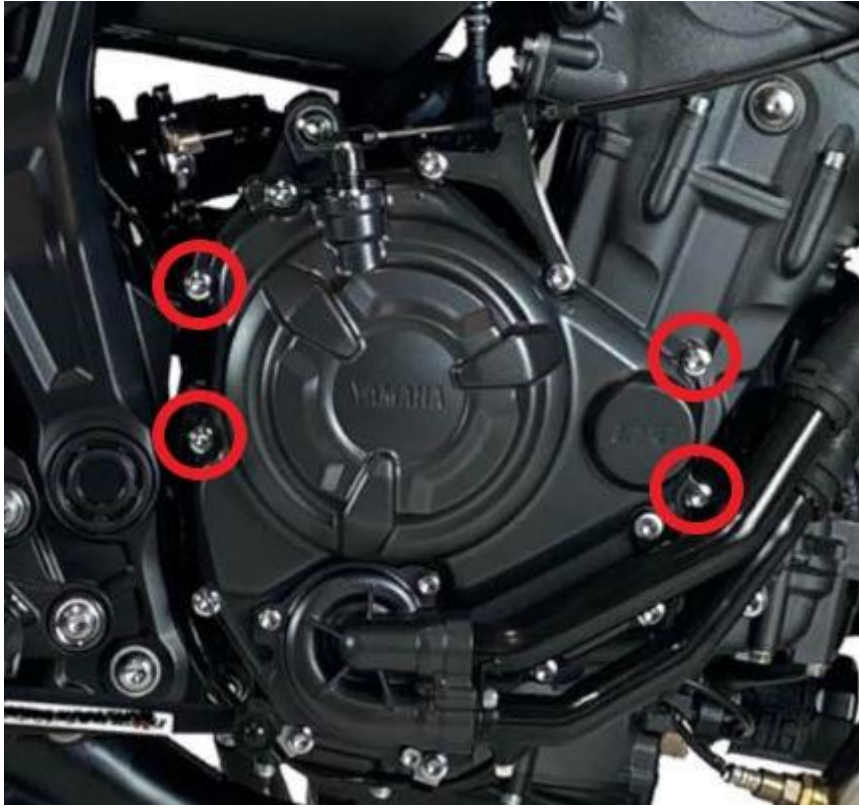
LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	R&G ALUMINIUM ENGINE CASE COVER	1
ITEM 2	SKIDDER ASSEMBLY	1
ITEM 3	M6x40mm CAP HEAD BOLT	4
ITEM 4	12mm OD WASHER	4
ITEM 5	M5x10mm COUNTERSUNK BOLTS	4



ASSEMBLY DIAGRAM





PICTURE 1

FITTING

INSTRUCTIONS

1. Ensure the skidder (**ITEM 2**) is fitted securely to the Engine Case Cover (**ITEM 1**) using the 4 x countersunk bolts (**ITEM 5**).
2. Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
3. Remove the fairings and OEM engine case bolts as highlighted in **PICTURE 1**. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
4. Using the 4 x cap head bolts (**ITEM 3**) and washers (**ITEM 4**) provided to secure the engine case cover to the bike using the **ASSEMBLY DIAGRAM** for reference.
5. With a 5mm hex tool, tighten the bolts equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
6. Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
7. It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
8. R&G will accept no liability if the above procedure and torque settings are not followed.
9. Store the 4X OEM engine case bolts.



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